

TEST REPORT

No. : 2003000524ML

Date : Mar 16, 2020

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1.Hardness Test:

Test Method: ASME BPVC-IX. 2017

Item	Result		
	HAZ	Weld metal	Weld metal
HV10	210	225	229

2.Macrostructure Examination:

Test Method: ASME BPVC-IX.2017

Result:

Table 1 defects of the sample

Sample	Crack	Lack of fusion and penetration	Porosity	Solid inclusions	Undercut	Reinforcement (mm)
1# (Fig.1)	No	No	No	No	No	1.4
2# (Fig.2)	No	No	No	No	No	1.5

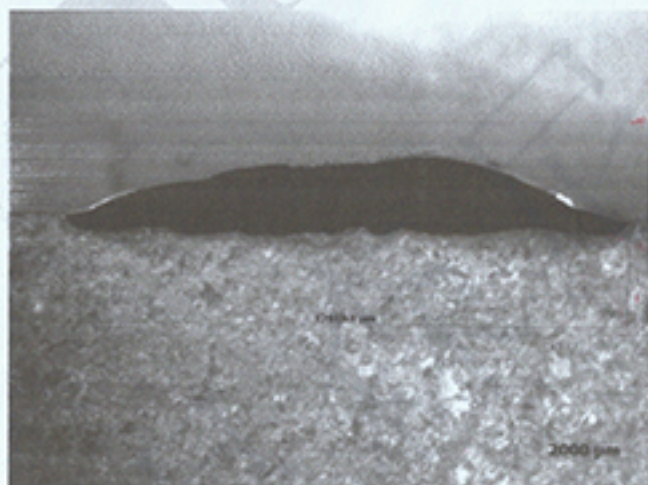


Fig.1 Macrostructure of the sample 1#

